



Test Report T6249-01-1 Issue 1
ANSI/ISEA Z87.1-2010
PDS International Pte Ltd
WORKSafe Raider Spectacles
31 March 2011



Certificate 1722.01

Approved by:

Prepared by:

A handwritten signature in blue ink, reading 'Keith E. Whitten'.

Keith E. Whitten
Laboratory Manager

A handwritten signature in blue ink, reading 'Cathy Woloszyn'.

Cathy Woloszyn
Laboratory Assistant

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Objective:

Contract testing to ANSI/ISEA Z87.1-2010 “American National Standard for Occupational and Educational Personal Eye and Face Protection Devices”.

- Clause(s): 5. General Requirements
6. Impact Protector Requirements
7. Optical Radiation Protector Requirements
-Ultraviolet Filters (Table 7)

Samples:

WORKSafe Raider Spectacles

Lens Color	Frame Color	Quantity	Sample ID
Clear	Shinny Black	20	9A

Date submitted: 14 March 2011

Procedures:

Testing protocols in accord with good laboratory practice were employed for all tests.

All tests were conducted in a standard laboratory atmosphere unless otherwise specified.

Samples were randomly selected from the quantity provided and tested in the as-received condition unless otherwise stated.

Testing procedures as specified within Section 9 of ANSI/ISEA Z87.1-2010 were followed unless noted in results.

When applicable, samples were assessed on medium headform (64mm PD).

Assessment Summary:

Dates tested: 24 through 28 March 2011

Samples as assessed meet the requirements of ANSI/ISEA Z87.1-2010 for Impact Rated Spectacles they do meet the following Optical Radiation Protector Requirements:

Lens	Ultraviolet Filter Scale Met
Clear	U6

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Assessment Summary-Continued:

ANSI/ISEA Z87.1-2010 Requirements	Compliant	Non Compliant
5. General Requirements		
5.1 Optical Requirements		
5.1.1 Optical Quality	X	
5.1.2 Luminous Transmission (Clear Lenses)	X	
5.1.3 Haze	X	
5.1.4 Refractive Power, Astigmatism, Resolving Power, Prism and Prism Imbalance for Plano Protectors	X	
5.1.5 Refractive Power, Astigmatism, Prism and Prism Imbalance for Prescription Protectors	Not applicable	
5.2 Physical Requirements	X	
5.2.1 Drop Ball Impact Resistance	X	
5.2.2 Protector Acceptance Criteria		
5.2.3 Ignition	X	
5.2.4 Corrosion Resistance of Metal Components	Not applicable	
5.2.5 Minimum Coverage Area	X	
5.3 Minimum Lens Thickness	Not applicable	
5.4 Marking Requirements	X	
5.5 Other Requirements	Not applicable	
5.6 Replaceable Lenses	Not applicable	
5.7 Aftermarket Components	Not applicable	
6. Impact Protector Requirements		
6.1 General		
6.1.1 Impact Rated Protectors		
6.1.2 Frames and Shells	See 6.2.2 and 6.2.3	
6.1.3 Lateral (Side) Coverage	X	
6.2 Impact Requirements		
6.2.1 Protector Acceptance Criteria		
6.2.2 High Mass Impact	X	
6.2.3 High Velocity Impact	X	
6.2.4 Penetration Test (Lens Only)	X	
6.2.5 Prescription Lens Material Qualification	Not applicable	
6.2.6 Prescription Lens Mounting Qualification	Not applicable	
6.3 Additional Impact Requirements for Specific Protector Types	Not applicable	
7. Optical Radiation Protector Requirements		
7.1 Transmittance of Lenses		
7.1.1 Optional Transmittance Attributes (Markings)	Not assessed	
7.1.2 Clear and Filter Lenses	X	
7.1.3 Automatic Darkening Welding Filter Lenses	Not applicable	
7.1.4 Visible Light Filters	Not applicable	
7.1.5 Variation in Luminous Transmittance (Welding Filters)	Not applicable	
7.2 Transmittance of Housings	Not applicable	
8. Droplet and Splash, Dust, and Fine Dust Protector Requirements	Not applicable	

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Results:

5.1.1 Optical Quality; Result: Pass

Lenses are free of striae, bubbles, waves and other visible defects which would impair their optical quality.

5.1.2 Luminous Transmission (Clear Lenses)

Sample ID	Left (%)	Right (%)	Left/Right	Pass	Fail
9A-2	87.2	87.4	0.998	X	
Requirement:	$100 \geq T_L \geq 85$		N/A		

5.1.3 Haze (Clear Lens Only)

Sample ID	Left (%)	Right (%)	Pass	Fail
9A-2	0.64	0.52	X	
Requirement:	≤ 3			

Illuminate C used instead of Illuminate A.

5.1.4 Refractive Power, Astigmatism, Resolving Power, Prism and Prism Imbalance for Plano Protectors

Refractive Power & Astigmatism

Sample ID	Left (m^{-1})		Right (m^{-1})		Pass	Fail
	Refractive Power	Astigmatism	Refractive Power	Astigmatism		
9A-1	0.04	0.02	0.03	0.02	X	
Requirement:	± 0.06		≤ 0.06			

Note: Tested in a simulated as worn position using a 19mm aperture.

Resolving Power

Sample ID	Left	Right	Pass	Fail
9A-1	20	≥ 20	X	
Requirement:	\geq Pattern 20			

Note: Tested in a simulated as worn position using a 19mm aperture.

Prism and Prism Imbalance

Sample ID	Prismatic Power (cm/m)		Vertical Imbalance(cm/m)	Horizontal Imbalance(cm/m)	Pass	Fail
	Left	Right				
9A-1	0.13	0.06	0.07	<0.01	X	
Requirement:	≤ 0.50		≤ 0.25	Base Out ≤ 0.50 Base In ≤ 0.25		

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5.2 Physical Requirements; Results: Pass

Protectors are free from projections, sharp edges or other defects which are likely to cause discomfort or injury during use.

5.2.1 Drop Ball Impact Resistance

Sample ID	Location	Pass	Fail
9A-3	Left	X	
9A-4	Right	X	
9A-5	Left	X	
9A-6	Right	X	

5.2.2 Protector Acceptance Criteria

When each type test is conducted as indicated above, a complete device shall fail if any of the following occurs:

- piece fully detached from the inner surface
- fracture
- penetration of the rear surface
- lens not retained

5.2.3 Ignition; Result: Pass

Samples (Lens, Front, Temple, Ear and Nose pads) did not ignite or continue to glow after removal of the steel rod.

5.2.5 Minimum Coverage Area; Result: Pass

The eye wire and lens cover in plane view an area of not less than 40 mm (1.57 in.) in width and 33 mm (1.30 in.) in height (elliptical) in front of each eye, centered on the geometrical center of the lens 64mm (2.52 in.) PD.

5.4 Marking Requirements

Component	Product Marking	Requirement	Pass	Fail
Front	W Z87 +	“Manufacturers Mark” Impact Rated “Z87+”	X	
Left Temple	WORKSafe W Z87+	“Manufacturers Mark” Impact Rated “Z87+”	X	
Right Temple	WORKSafe Raider			
Left Lens	W+	“Manufacturers Mark” Impact Mark “+”	X	
Right Lens	Not marked			

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6.1.3 Lateral (Side) Coverage; Result: Pass

Protectors provide continuous lateral coverage (i.e. no openings greater than 1.5mm (0.06 in.) in diameter) from the vertical plane of the lenses tangential to a point not less than 10 mm (0.394 in.) posterior to the corneal plane and not less than 10 mm (0.394 in.) in height above and not less than 10 mm (0.394in.) in height below the horizontal plane centered on the eyes of the headform. The probe does not contact the headform within the defined coverage area.

6.2.1 Protector Acceptance Criteria

When each type test is conducted as indicated in Sections 6.2.2, 6.2.3 and 6.2.4 and, as applicable Section 6.2.6, a complete device shall fail if any of the following occurs:

- piece fully detached from the inner surface
- fracture
- penetration of the rear surface
- lens not retained
- for the high-velocity test, the unaided eye observes any piece adhering to the contact paste, or observes contact paste on the projectile or complete device.

In the case of plano protectors with a prescription lens carrier, contact of the prescription lens carrier with the headform does not constitute a failure.

6.2.2 High Mass Impact

Sample ID	Location	Pass	Fail
9A-7	Right	X	
9A-8	Left	X	
9A-9	Right	X	
9A-10	Left	X	

6.2.3 High Velocity Impact

Sample ID	Location	Velocity (ft/sec)	Pass	Fail
9A-11	Right 0°	153	X	
9A-12	Right 30°	153	X	
9A-13	Right 90° ↑ 10mm	152	X	
9A-14	Left 0°	153	X	
9A-15	Left 30°	153	X	
9A-16	Left 90° ↓ 10mm	153	X	

6.2.4 Penetration Test (Lenses Only)

Sample ID	Location	Pass	Fail
9A-17	Right	X	
9A-18	Left	X	
9A-19	Right	X	
9A-20	Left	X	

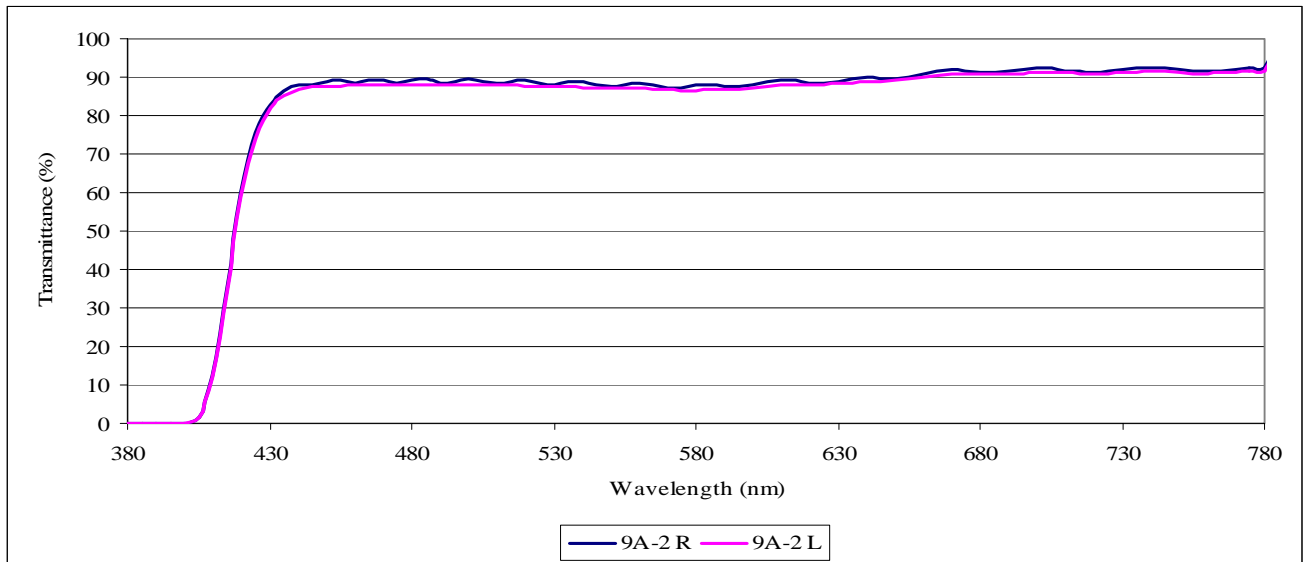
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7.1.2 Transmittance of Lenses; Clear and Filter Lenses – Clear

-Ultraviolet Filters (Table 7)

Sample:	9A-2R	9A-2L	Requirement (U6)	Pass	Fail
Far-Ultraviolet (200 to 315nm)	0.00028	0.00030	≤ 0.01%	X	
Near-Ultraviolet (315 to 380nm)	0.00020	0.00021	≤ 0.1%	X	



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Sample Photograph:



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